



DETAIL A C6-1
SCALE 5X

D130-1048-141 EC130 FWD X-TUBE

SECTION D-D
SCALE 0.75X
2 PL

SECTION E-E
SCALE 0.75X
3 PL

SECTION B-B
SCALE 3X

SECTION C-C
SCALE 3X

NOTES:

- 1) MATERIAL: MAKE FROM D5609-1
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2.1.3.3 (FLOAT SKIDTUBE PRIMER)
PAINT OUTSIDE PER DART QSI 005 4.2.2.4 (FLOAT SKIDTUBE PAINT)
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER DART QSI 044
- 7) WEIGHT: 17.36lbs
- 8) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE
- 9) MASK THESE HOLES PRIOR TO PRIME/PAINT
- 10) LIQUID PENETRANT INSPECT OUTSIDE SURFACE OF CROSSTUBE PER QSI 038 PRIOR TO DRILLING.

UNAPPROVED

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DRAWN	ZF		
CHECKED	NO	DRAWING NO.	REV. A6
MFG. APPR.	JFS	D130-1048-141	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		EC130 FWD X-TUBE	NTS
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